



NOTE: 1) PRE HEAT ALL WELDS TO 150°F.
 2) HYDRO @ 715 PSIG. MIN.

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|--------------------|--|---|-------------------|---------------|
| SHELL / HEADS | .500" SA-516-70 2:1 S.E. (.488" MIN.) | 36-VK-400-R | REV. 12-19-02 | |
| | | | DATE: 9-9-81 | |
| | | FOR: HANSON STANDARD | | |
| | | VERT. AIR TANK | | |
| | .500" SA-516-70 | INSIDE: UNPAINTED | | |
| M.A.W.P. | 550 PSIG. @ 400 °F | OUTSIDE: PRIME | | |
| M.D.M.T. | -20 °F @ 550 PSIG. | CAD-"B" UNDER "STD"-SERIES | | |
| ASME. SECTION VIII | DIV. 1, 2001 ADD. 2002 | BY: E.S. | SCALE: 3/4" = 12" | |
| X-RAY: | RT-4 100% L.S. & SPOT G.S. | ROY E. HANSON JR. MFG. 1924 COMPTON AVE. LOS ANGELES, CA 90011 | | |
| GALLONS: | 400 | | | WT. 1841 LBS. |
| SERIAL NO. | | | | |
| N.B. | | | | |