



NOTE: 1) HYDRO @ 717 PSIG. MIN.
 2) PRE HEAT BEFORE WELDING TO 150°F
 3) IMPACT TESTED? NO, UG-20(f).
 4) CRN: YUKON TERRITORY.

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|--------------------|----------------------------|
| SHELL / HEADS | .422" SA-455 2:1 S.E. |
| | (.392" MIN.) TRIM |
| | HOT FORMING NOT REQUIRED |
| | UCS 79(d) |
| SHELL | .500" SA-516-70 |
| M.A.W.P. | 550 PSIG. @ 400 °F |
| M.D.M.T. | -20 °F @ 550 PSIG. |
| ASME. SECTION VIII | DIV. 1, 2004 ADD 2006 |
| X-RAY: | RT-4 SPOT L.S. & HDS. G.S. |
| GALLONS: | 200 |
| WT. | 1031 LBS. |
| SERIAL NO. | |
| N.B. | |

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| 30-VK-200-R | REV. 7-24-07 |
| | DATE: 10-18-91 |
| FOR: HANSON STANDARD | |
| VERT. AIR TANK | |
| INSIDE: UNPAINTED | |
| OUTSIDE: PRIME | |
| CAD-"B" SIZE UNDER "STD"-SERIES | |
| BY: J.G. | SCALE: 1"=12" |
| ROY E. HANSON JR. MFG. | |
| 1600 E. WASHINGTON BLVD. LOS ANGELES, CA 90021 | |